

**Ship Via:**

[https://www.plexonline.com/02efac7b-5688-4b99-bbf9-cdc161587ee0/Plexus Control/Report Viewer 2.asp?URL=https://www.plexonline.com/02efac7b-5688-4b99-bbf9-cdc161587ee0/Plexus Control/Report Viewer 2.asp](https://www.plexonline.com/02efac7b-5688-4b99-bbf9-cdc161587ee0/Plexus%20Control/Report%20Viewer%202.asp?URL=https://www.plexonline.com/02efac7b-5688-4b99-bbf9-cdc161587ee0/Plexus%20Control/Report%20Viewer%202.asp?URL=https://www.plexonline.com/02efac7b-5688-4b99-bbf9-cdc161587ee0/Plexus%20Control/Report%20Viewer%202.asp)



Container No: **S067437**



Crosstube Lug

PART NO: **D3910-3**

Serial No/Batch: **S067437**

Revision:

Operation:

Change No:

Packaging

Mfg Date: 05/01/18

Job No: 176468

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches $\pm$ 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches $\pm$ 0.030	1.410 1.350		
3	Crosstube Lug	0.080Inches $\pm$ 0.020	0.100 0.060	Radius	
4	Crosstube Lug	0.270Inches $\pm$ 0.030	0.300 0.240	reference	
5	Crosstube Lug	0.310Inches $\pm$ 0.030	0.340 0.280		
6	Crosstube Lug	0.735Inches $\pm$ 0.010	0.745 0.725	reference	
7	Crosstube Lug	1.200Inches $\pm$ 0.030	1.230 1.170	Radius	
8	Crosstube Lug	3.700Inches $\pm$ 0.010	3.710 3.690		
9	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
10	Crosstube Lug	0.625Inches $\pm$ 0.010	0.635 0.615		
11	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
12	Crosstube Lug	0.340Inches $\pm$ 0.030	0.370 0.310	Radius	
13	Crosstube Lug	0.257Inches $\pm$ 0.006 - 0.001	0.263 0.256	Diameter	
14	Crosstube Lug	0.100Inches $\pm$ 0.010	0.110 0.090		
15	Crosstube Lug	45.000Degrees $\pm$ 0.500	45.500 44.500	angle	
16	Crosstube Lug	1.410Inches $\pm$ 0.030	1.440 1.380	Reference	

Plex 4/27/18 1:20 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3910-3

Job Sheet 176468



Part No: D3910-3

Job Qty: 30 ea

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEETS 1,3 IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD IPP REV:B AS PER REV B 10-03-23 JLM VERIFIED BY:DD IPP REV:C 18.02.02 REMOVE FINISH DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	30 pcs		5/15/18	0.00	0.00	Purchasing		
120	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging2		
130	QC	30 pcs		5/15/18	0.00	0.00	QC6		
180	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging3-2		
190	QC21-SA	30 Ea		5/15/18	0.00	0.00	QC21		

Part Op 110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005

Descriptions: 120 - Ensure C of C is attach

PO 039730 APR 27. 2018 *Am h* *CL* *x30*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.7500 ft (.125 ea)	110-Purchasing	
D3910-3P	Crosstube Lug	30 pcs (1 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	4	747	0
	D3910-3P	30	0	0

Revision

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
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16	Crosstube Lug	1.410Inches $\pm$ 0.030	1.440 1.380	Reference	

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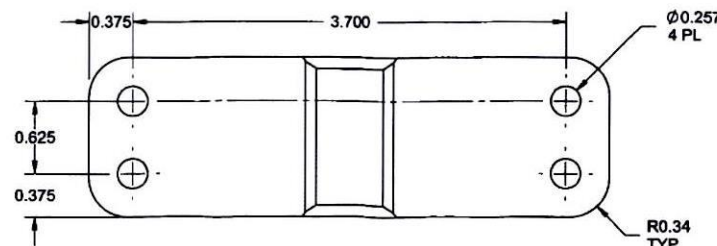
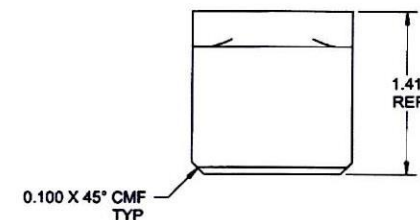
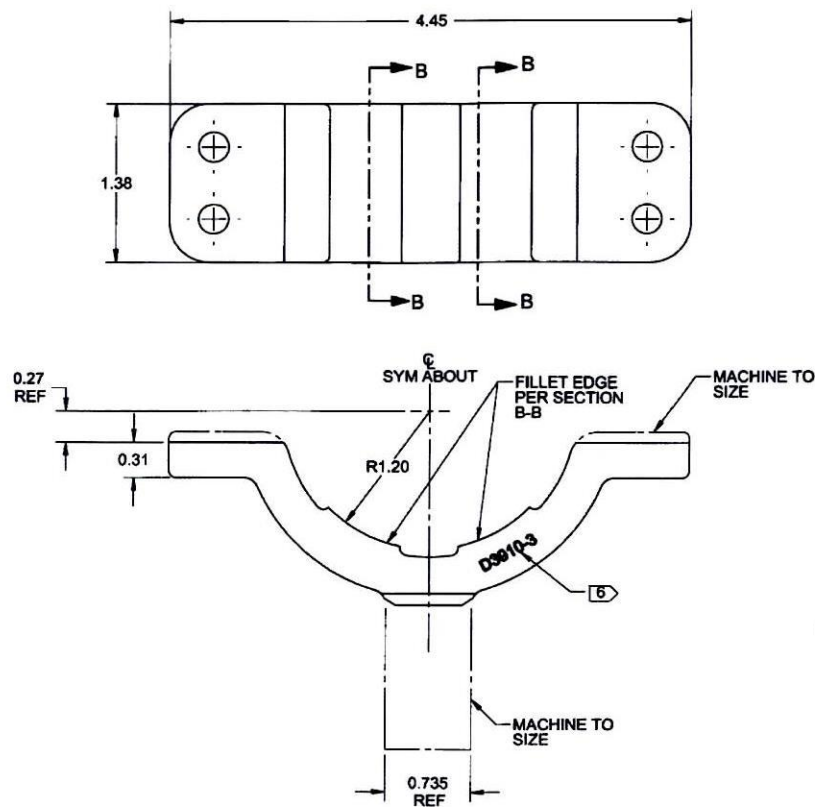
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 WITHOUT NOTICE
 WORK ORDER
 NO. 176468

APR 25 2018

SECTION B-B



ROUND EDGE
 R0.06 MIN - 0.10 MAX
 2 PL



D3910-3 X-TUBE LUG

RELEASED

2014 JUN 05

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3910	REV. E
MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 5	
APPROVED	<i>[Signature]</i>	TITLE X-TUBE LUG (350)	SCALE NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	14.05.16		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039730**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039730

PO Date: 4/27/18

Due Date: 5/10/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
APR 27 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3910-3P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	39 pcs ✓	0 pcs 32x	39 pcs	\$16.10/pcs	\$627.90
Line Item Note W/O 176498											
2	D3910-5P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as Per QSI 005	Firmed	5/10/18	35 pcs ✓	0 pcs 32x	35 pcs	\$16.10/pcs	\$563.50
Line Item Note W/O 176469											
3	D4091-1P			Lug As Per Dwg D4091 Rev. A Alodine and Paint as Per QSI 005	Firmed	5/10/18	30 pcs ✓	0 pcs 30x	30 pcs	\$16.10/pcs	\$483.00
Line Item Note W/O 176513											

Grand Total: \$1,674.40

Order Notes

cc'd At 18/05/01



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

DAS
11
9-89

MAY 02 2018

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
35	D3910-5	Crosstube Lug	39730
		Paint Batch # 21854 / Material Batch # 160522	
39	D3910-3	Crosstube Lug	39730
		Paint Batch # 21854 / Material Batch # 160522	
30	D4091-1	Mounting Lug	39730
		Paint Batch # 21095/ Material Batch # 148835	

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 1, 2018